■ Denotes compatibility

○ Denotes compatibility in some cases (usually blends)

Amorphous Polymers	ABS	ABS/polycarbonate alloy	Acrylic	Acrylic multipolymer	Butadiene-styrene	Phenylene-oxide based resins	Polyamide-imide	Polyarylate	Polycarbonate	Polyetherimide	Polyethersulfone	Polystyrene (general purpose)	Polystyrene (rubber modified)	Polysulfone	PVC (rigid)	SAN-NAS-ASA	Xenoy (PBT/polycarbonate alloy)
ABS	■	■	■	○					○						○	○	
ABS/polycarbonate alloy	■	■	○						■								
Acrylic	■	○	■	○		○			○							○	
Acrylic multipolymer	○		○	■								○				○	
Butadiene-styrene					■							○					
Phenylene-oxide based resins			○			■			○			■				○	
Polyamide-imide							■										
Polyarylate								■									
Polycarbonate	○	■	○			○			■	○				○			■
Polyetherimide									○	■							
Polyethersulfone											■						
Polystyrene (general purpose)				○	○	■						■				○	
Polystyrene (rubber modified)													■				
Polysulfone									○					■			
PVC (rigid)	○														■		
SAN-NAS-ASA	○		○	○		○						○				■	
Xenoy (PBT/polycarbonate alloy)									■								■
Semi-Crystalline Polymers																	
Acetal																	
Cellulosics																	
Fluoropolymers																	
Ionomer																	
Liquid crystal polymers																	
Nylon																	
Polyethylene terephthalate - PET																	
Polybutylene terephthalate - PBT																	○
Polyetheretherketone - PEEK																	
Polyethylene																	
Polymethylpentene																	
Polyphenylene sulfide																	
Polypropylene																	

Semi-Crystalline Polymers	Acetal	Cellulosics	Fluoropolymers	Ionomer	Liquid crystal polymers	Nylon	Polyethylene terephthalate - PET	Polybutylene terephthalate - PBT	Polyetheretherketone - PEEK	Polyethylene	Polymethylpentene	Polyphenylene sulfide	Polypropylene
ABS													
ABS/polycarbonate alloy													
Acrylic													
Acrylic multipolymer													
Butadiene-styrene													
Phenylene-oxide based resins													
Polyamide-imide													
Polyarylate													
Polycarbonate													
Polyetherimide													
Polyethersulfone													
Polystyrene (general purpose)													
Polystyrene (rubber modified)													
Polysulfone													
PVC (rigid)													
SAN-NAS-ASA													
Xenoy (PBT/polycarbonate alloy)								○					
Semi-Crystalline Polymers													
Acetal	■												
Cellulosics		■											
Fluoropolymers			■										
Ionomer				■									
Liquid crystal polymers					■								
Nylon						■							
Polyethylene terephthalate - PET							■						
Polybutylene terephthalate - PBT								■					
Polyetheretherketone - PEEK									■				
Polyethylene										■			
Polymethylpentene											■		
Polyphenylene sulfide												■	
Polypropylene													■